



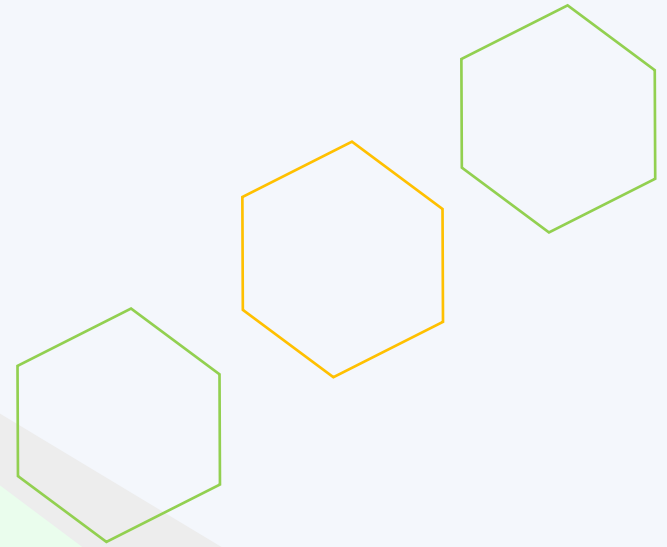
Seabird

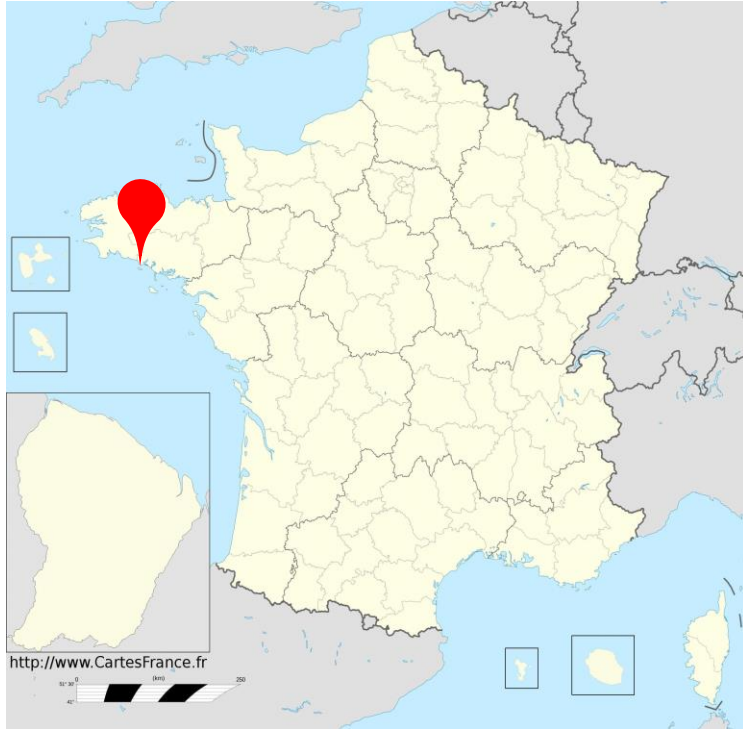
RESEARCH AND DEVELOPMENT

MANUFACTURING OF

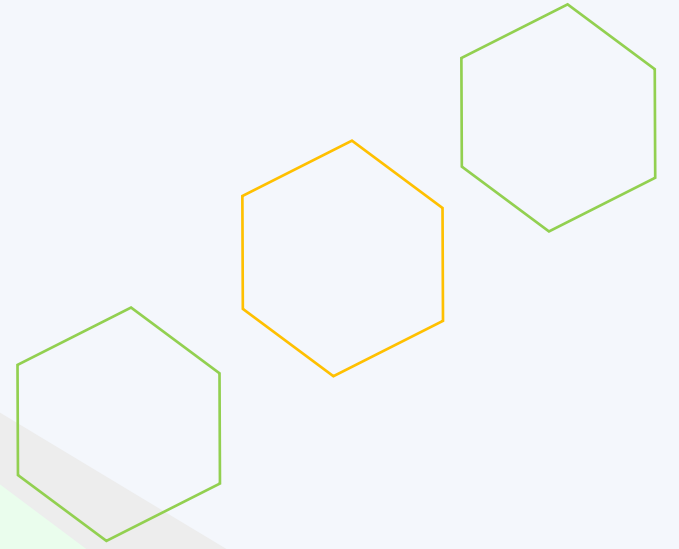
COMPOSTABLE AND INNOVATIVE

BIOPLASTIC





- Located in Larmor-Plage
- Started in 2011
- 5 employees
- Development and production of bioplastic compounds
  - Marine environment
  - Cosmetic
  - Hygiene
  - Packaging





# SEABIRD's Project History



## 2012 BIOFIMA Project

**Objective:** Development of a biodegradable monofilament for marine application  
**Duration:** 48 months  
**Partner:** Brittany region / IRDL laboratory  
**Link:** <https://cutt.ly/gvyjJvV>

## 2014 SEABAC Project

**Objective:** Development of connected and compostable fishing crate. Solution for a circular economy.  
**Duration:** 24 months  
**Partner:** Brittany region  
**Link:** p.15 <https://cutt.ly/ayibGiz>

## 2016 COMPOSTABLE Oyster cup

**Objective:** Development of a new bioplastic formulation for the oyster farming field.  
**Duration:** 24 months  
**Partner:** Comité de la Conchyliculture du Poitou Charente  
**Link:** <https://cutt.ly/3yyj5tB>

## 2017 OCEANWISE Interreg Project

**Objective:** Study of EPS (expanded polystyrene) and XPS under natural conditions; analyze and study exciting recycling and alternatives process solutions in Europe and find alternatives materials to EPS (from biobased and compostable materials).  
**Duration:** 36 months  
**Partner:** 15 european partners  
**Link:** <https://cutt.ly/MyyjQos>

## 2018 COMPOSTABLE disposable Nonwovens

**Objective:** Development of a formulation for the use of bioplastic to disposable nonwoven applications  
**Duration:** 36 months  
**Partner:** Internal project, BPI funding

2015: 

2016: 

2017: 

## 2018 COMPOSTABLE Fishing net Project

**Objective:** Development of compostable trammel fishing nets for the sole fishing  
**Duration:** 24 months  
**Partner:** French Biodiversity office, PNM EPMO, Nautic conseil.

## 2018 COMPOUNDING LINE Inauguration



## 2019 BIOTEXMED Project

**Objective:** Development of a formulation for the use of bioplastic nonwovens used in the medical field  
**Duration:** 48 months  
**Partner:** Paris hospital (AP-HP)  
**Link:** <https://cutt.ly/XyykIDs>

## 2019 SEALIVE H2020 Project

**Objective:** Development of compounds for Oyster bags, rigid packaging and fishing gears  
**Duration:** 48 months  
**Partner:** 24 european partners  
**Link:** <https://cutt.ly/dyykmYK>

## 2020 FILALTIQ project

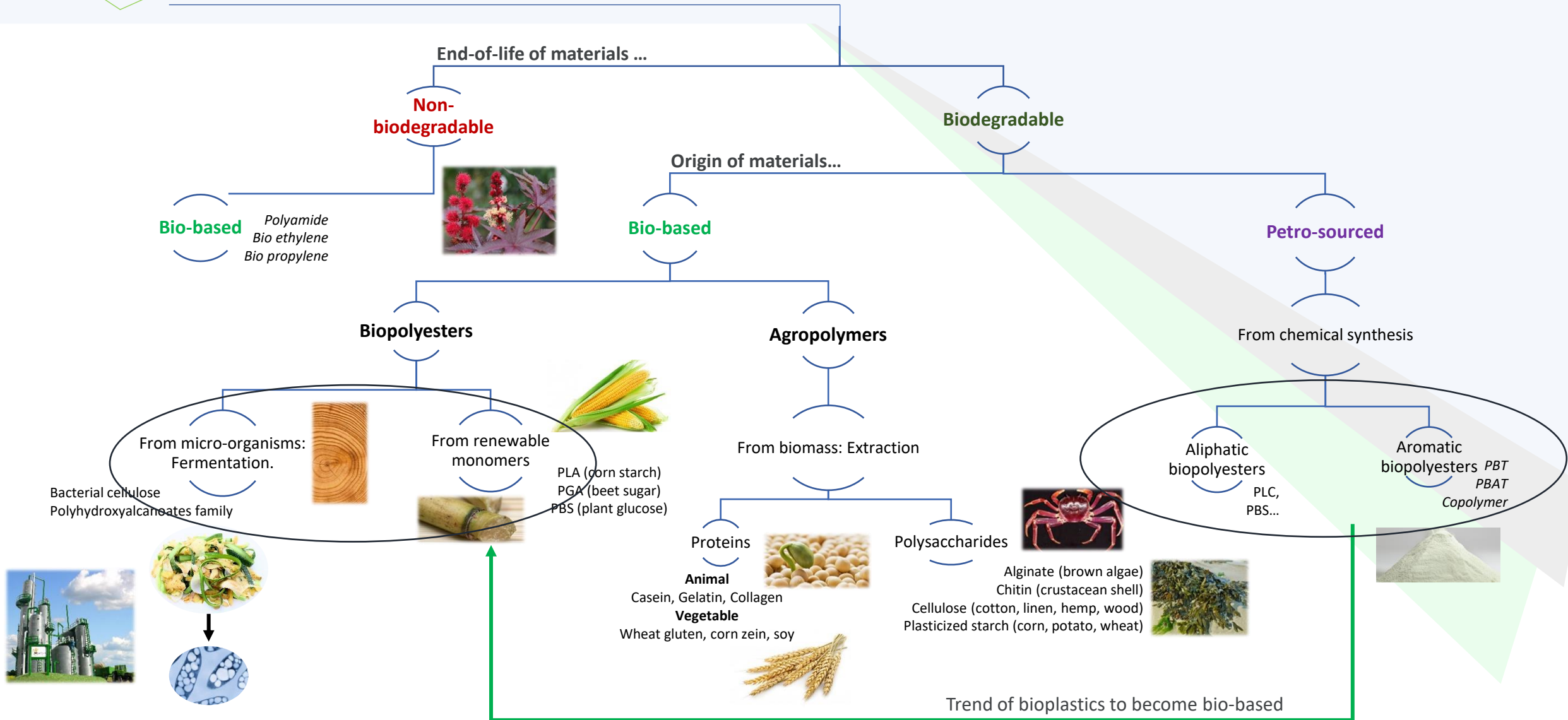
**Objective:** Development of a compounds for mussels net applications  
**Duration:** 12 months  
**Partner:** SMIDAP

*And several others private project with industrial partners in: geotextile, rope, cosmetic, packaging ...*





# The Bio-thermoplastics

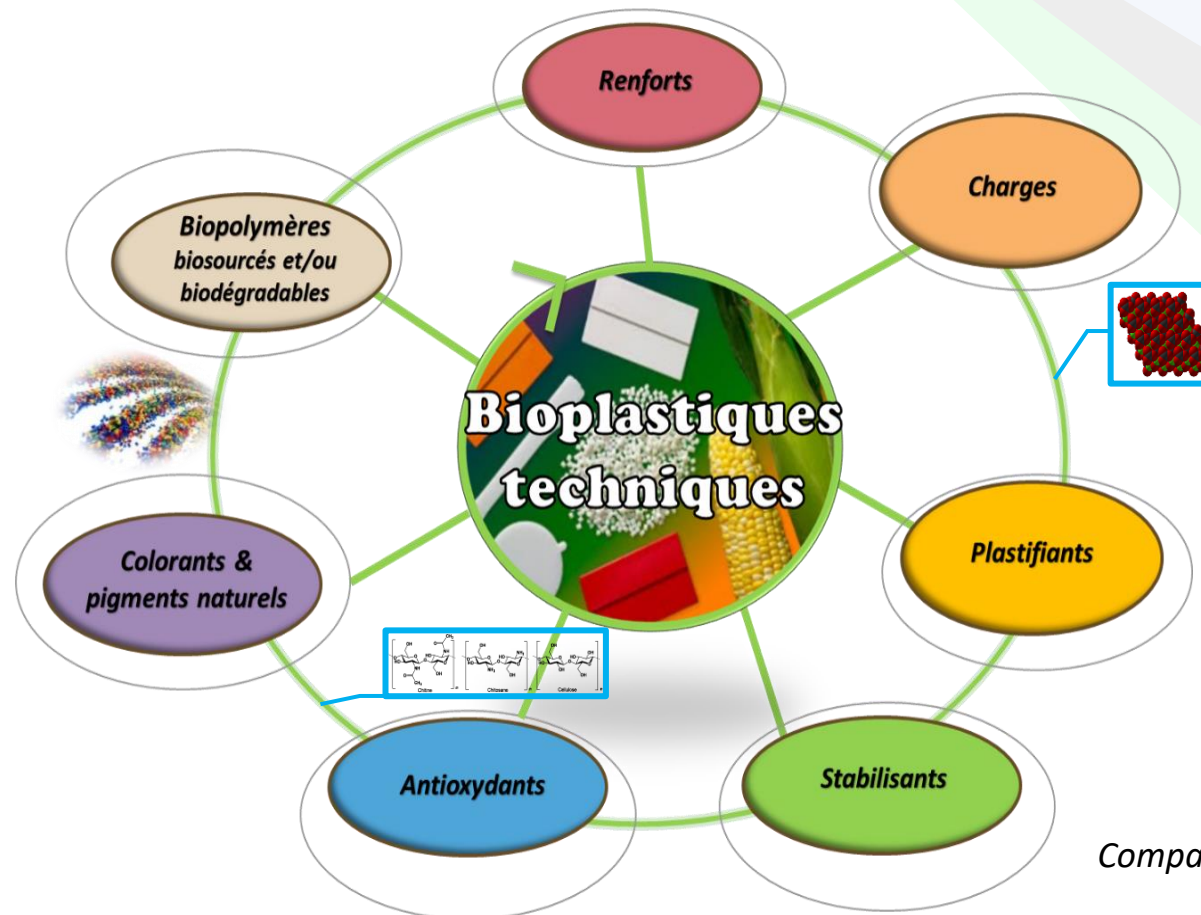


*Bio-based doesn't mean that a plastic is biodegradable and conversely, a biodegradable plastic is not necessarily bio-based.*



# Formulation or compounding

Each bioplastic has its own properties. Some of them are sensitive to water (thermoplastic starch) while others are insoluble. Certain have good antimicrobial properties (chitosan) and others have good barrier properties to O<sub>2</sub> and CO<sub>2</sub>. Some are flexible and easy to process (aliphatic biopolyesters) and others are rigid and brittle (poly lactic acid )... Thereby, each polymer has its specific field of application. They hardly equal conventional polymers but their thermal, mechanical, viscoelastic properties (...) can be improved by judicious blending (blend of biopolymers, addition of bio-additives, fillers...).



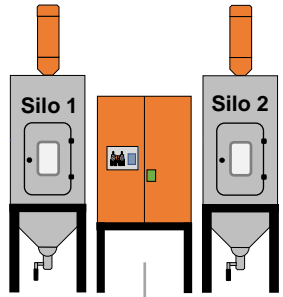
Compatibilizers, anti-UV...



# SEABIRD's Compounding Technology

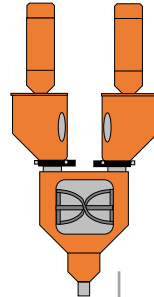


## Drying system



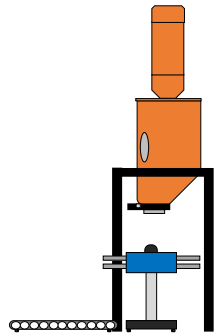
- Drying bioplastic before and after compounding.

## Blending system

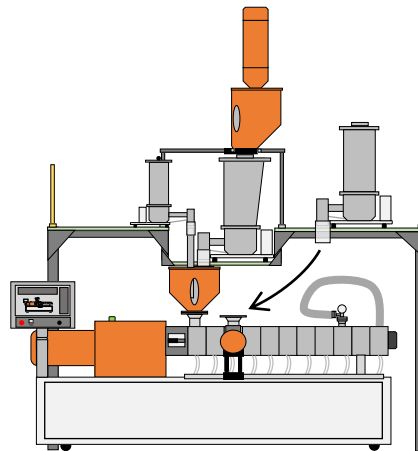


- Blending of different bioplastic granulates.

## Packaging system



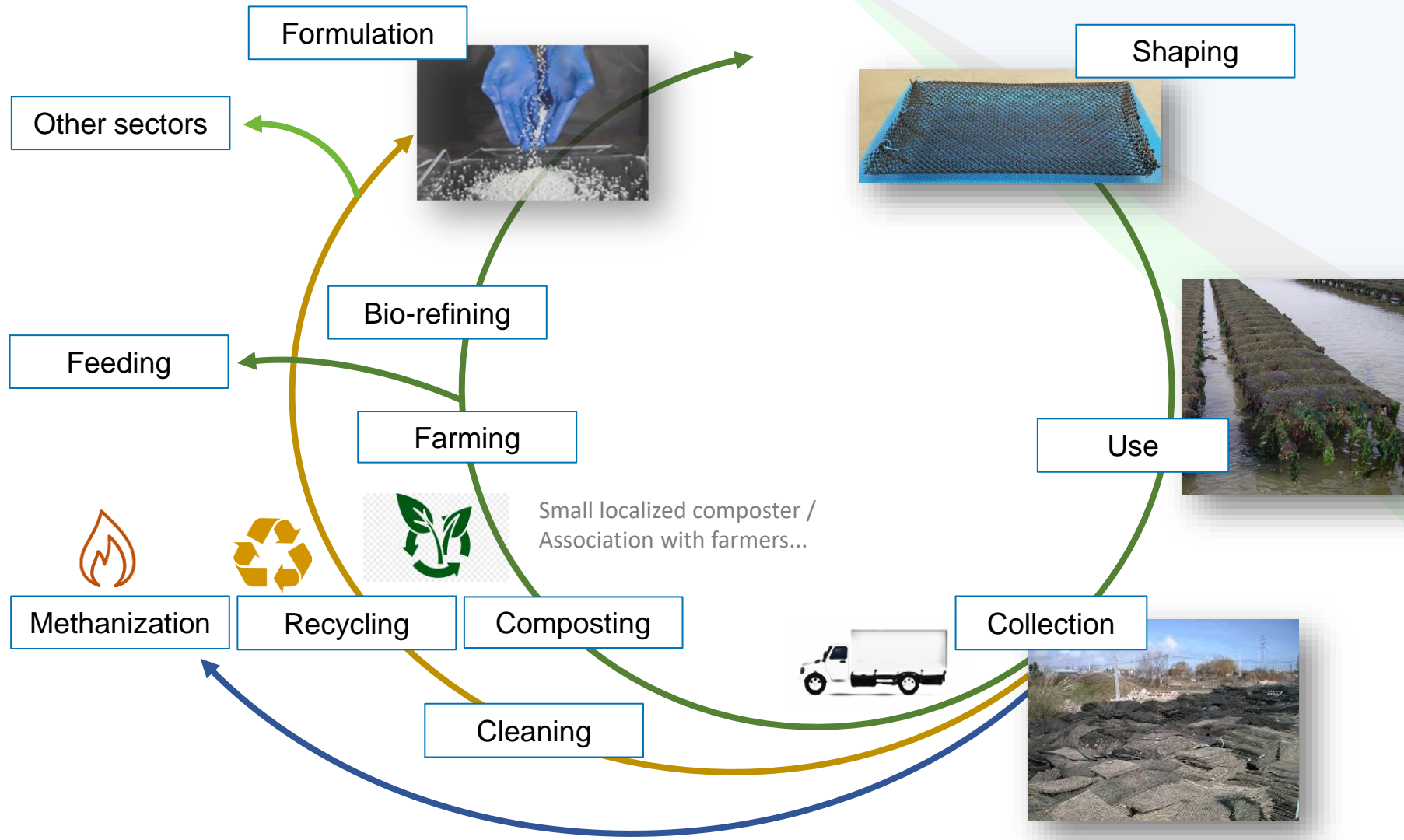
## Compounding system



- Compounding by corotative twins screws
- Specific screws design for bioplastics compounding
- Capacity to blend the bioplastic resins with divers additifs and fillers (co-products)
- Production of granulates



# A vertuous loop

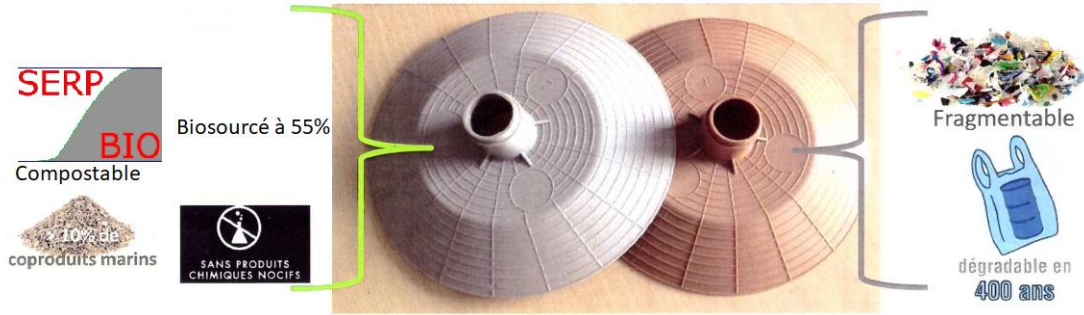




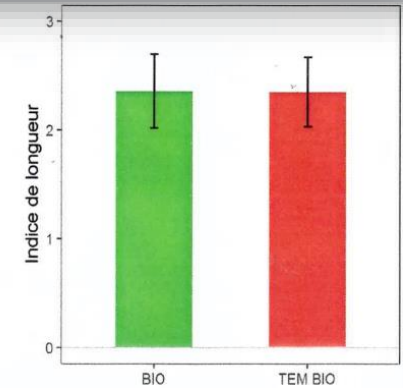
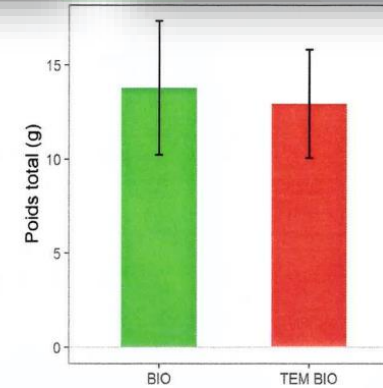
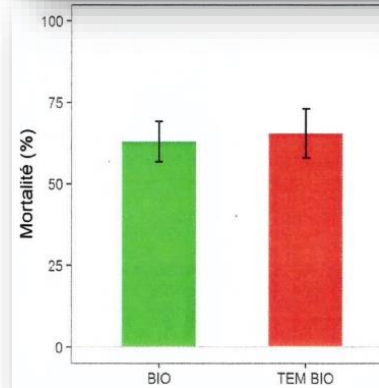
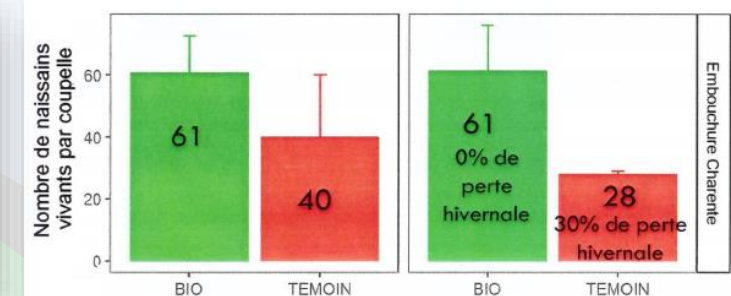
# Kind of applications for SEABIRD's compounds

**Product: Oyster cups used to the collect of oyster larva**

**Process: injection**



## Results:

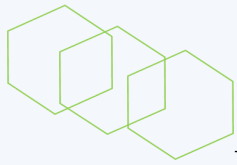


	Intactes	Pliées	Fissurées	Cassées
<b>BIO</b>	95,5 %	0,2 %	1,0 %	3,2 %
<b>TEMOIN</b>	95,8 %	3,6 %	0,1 %	0,4 %

Developed formulation:





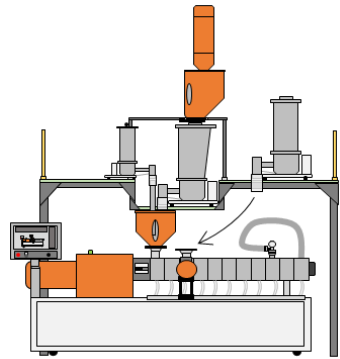


# Kind of applications for SEABIRD's compounds

**Product: Trammel fishing net for the sole fishing.**

**Manufacturing process:**

Formulation



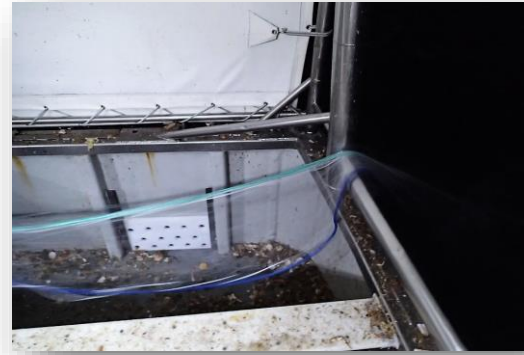
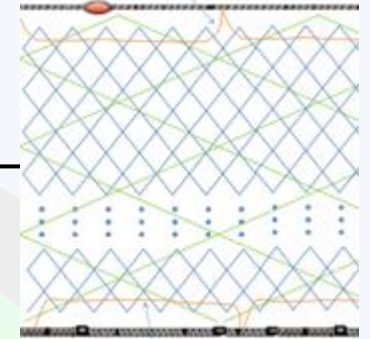
Extrusion-spinning



Weaving



Assembly



*Crédit photo Vianney Dupont.*

Developed formulation:





# Kind of applications for SEABIRD's compounds

**Products: Oyster mesh bag**

Process: Mesh extrusion (SEALIVE H2020 Project)



Photo web

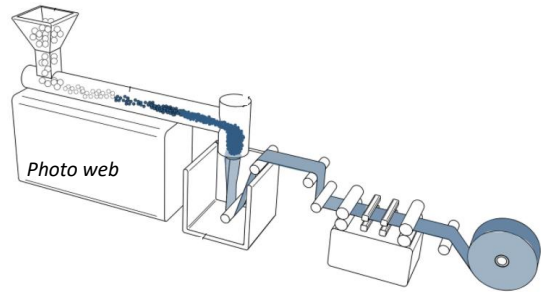


Photo web

**Products: mussel nets**



Developed formulation: SEA<sup>21</sup><sub>2</sub>

**Products: crates for fishes**

Process: Injection (SEALIVE H2020 Project)

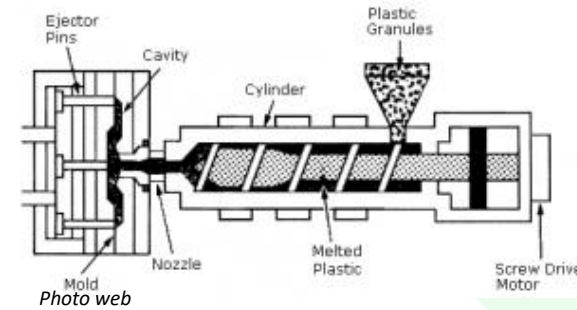


Photo web



Developed formulation: SEA<sup>13</sup>

**Products: Textile fiber**

Process: Multifilament extrusion

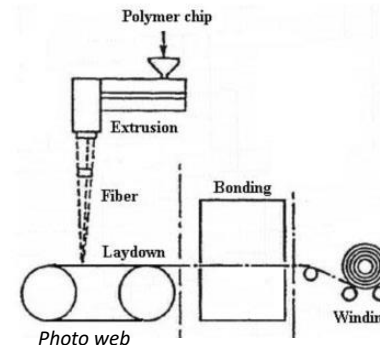
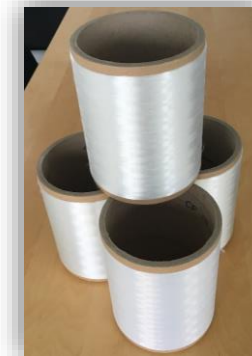


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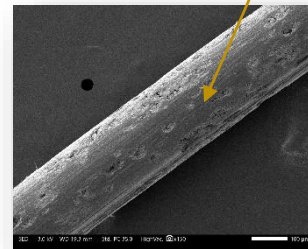
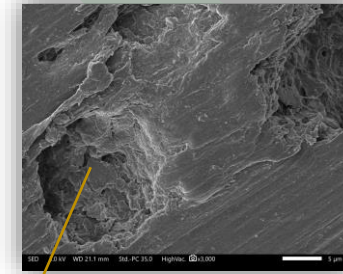
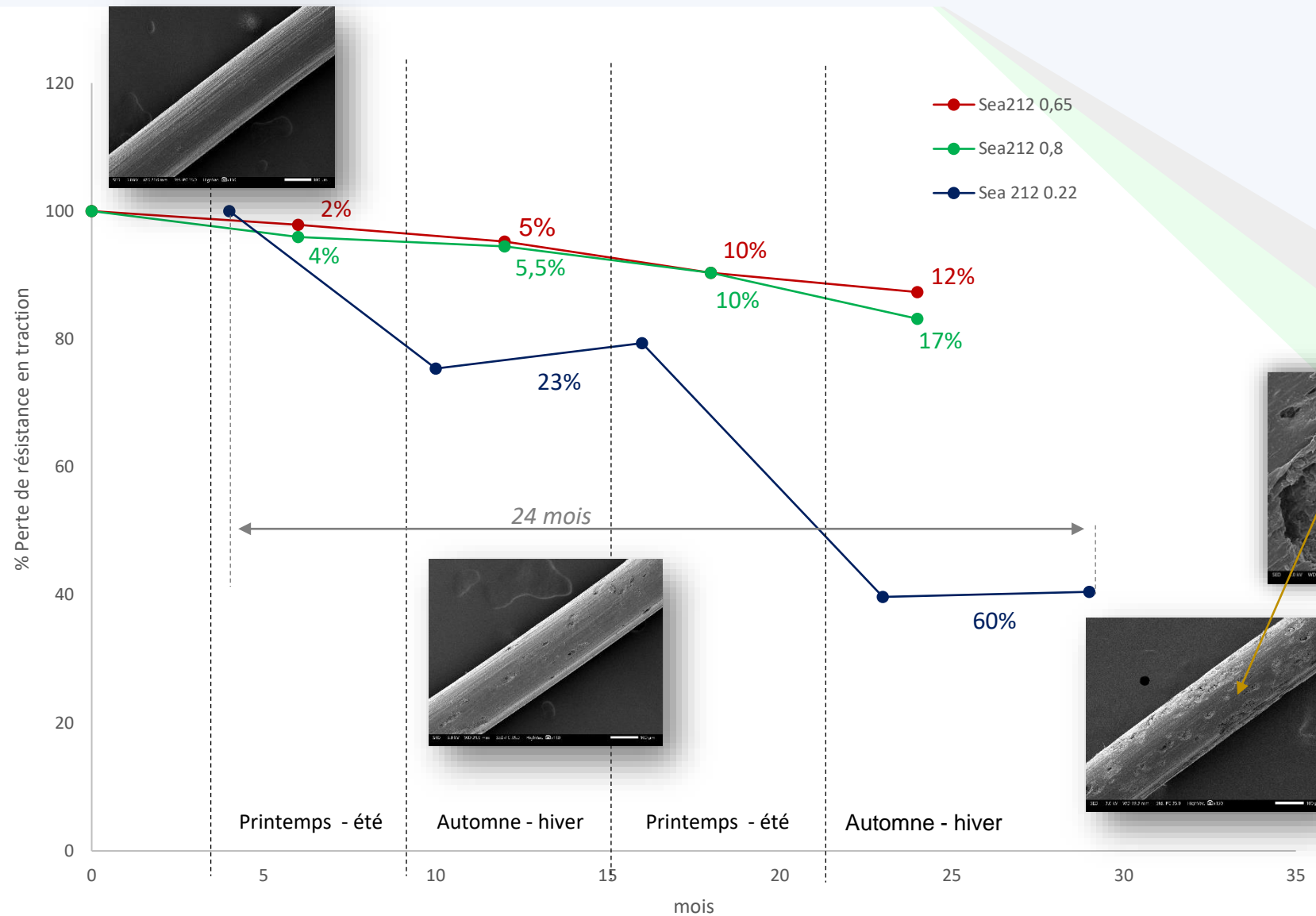


Formulation: in development





# Biodegradation in marine environment



# The OceanWise project focuses exclusively on expanded polystyrene products and applications that may become marine litter

The project is intended to:

- To propose and test different options (to reduce, to reuse, to recycle, to recover, to use alternative materials) to achieve better environmental results in the different targeted sectors;
- To engage communities of producers and designers on the sustainability of specific applications and to explore new circular models;
- To develop methodologies focused on the circular economy in order to assess new opportunities, obstacles and strategic options.

This proposal stems from the framework directive on the marine strategy for the EU and the regional action plan of the OSPAR Convention on marine litter. There is a strong impetus to evolve ideas and commitments at national, regional and local political levels.

## 14 european partners



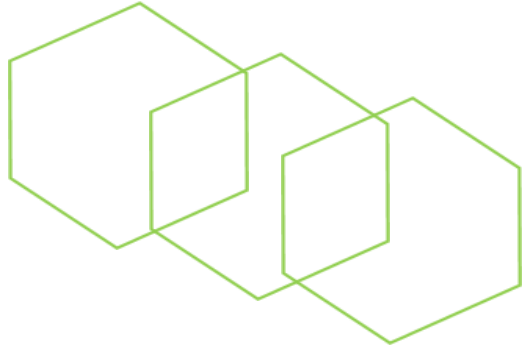
## Industry and target markets

- Industrie de la pêche et l'aquaculture
- Industrie alimentaire
- Les emballages non alimentaires
- Les objets à usage unique



## Possible alternatives





Thanks for your attention!

Any questions ?