

PILOT PLANT FACILITY FOR SUSTAINABLE MICROALGAE CULTIVATION

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Side streams



Cultivation



Downstream processing



Biobased chemicals



Applications



WHY RESEARCH ON MICROALGAE PRODUCTION?

- Algae production is a promising alternative for the conventional production of food, feed and high-value biochemicals.
- It remains a challenge to cultivate microalgae efficiently on a large scale.



RESEARCH FOCUS

- Creating sustainable and economically feasible production processes
 - Recycling of water and nutrients
 - CO₂ capture
- In greenhouses in the NW-European climate



www.nweurope.eu.idea



FROM LAB TO PILOT SCALE



250-2000 mL



10-20 L



300 – 1800 L

1.2M€ INVESTMENT PROJECT



2014: **Pilot scale** photobioreactors were built in a **greenhouse** for research on the cultivation of microalgae with applications in:

- **Horticulture:** alternative and innovative crop
- **Chemical industry:** sustainable biochemicals
- **Food/feed industry:** nutraceuticals, colorants...
- Processing of **side streams** (CO₂, agricultural and industrial waste waters)

WHICH CULTIVATION SYSTEM?



Seambiotic, Ashkelon (IL)



AlgaEnergy (IT)

Open

Closed

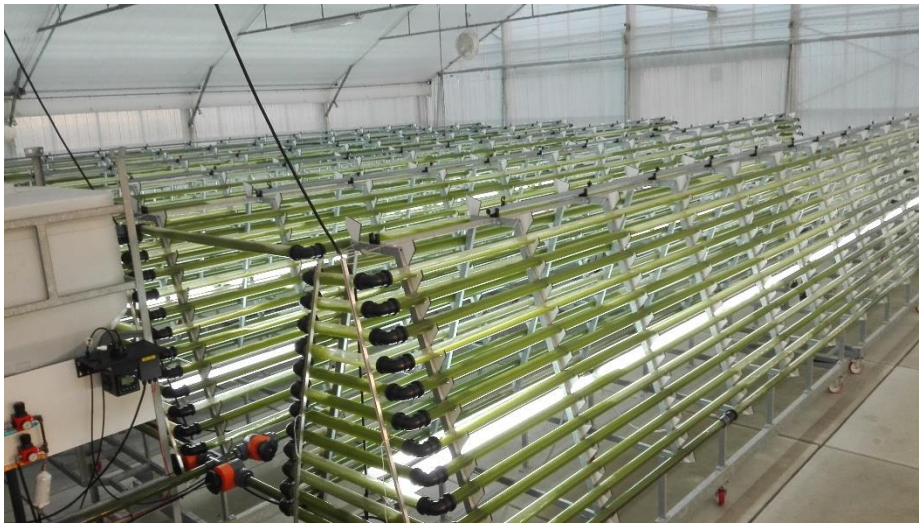


NOVAGreen (EE)



Wageningen, NL

CLOSED TUBULAR PHOTOBIOREACTORS @TM



Pro's

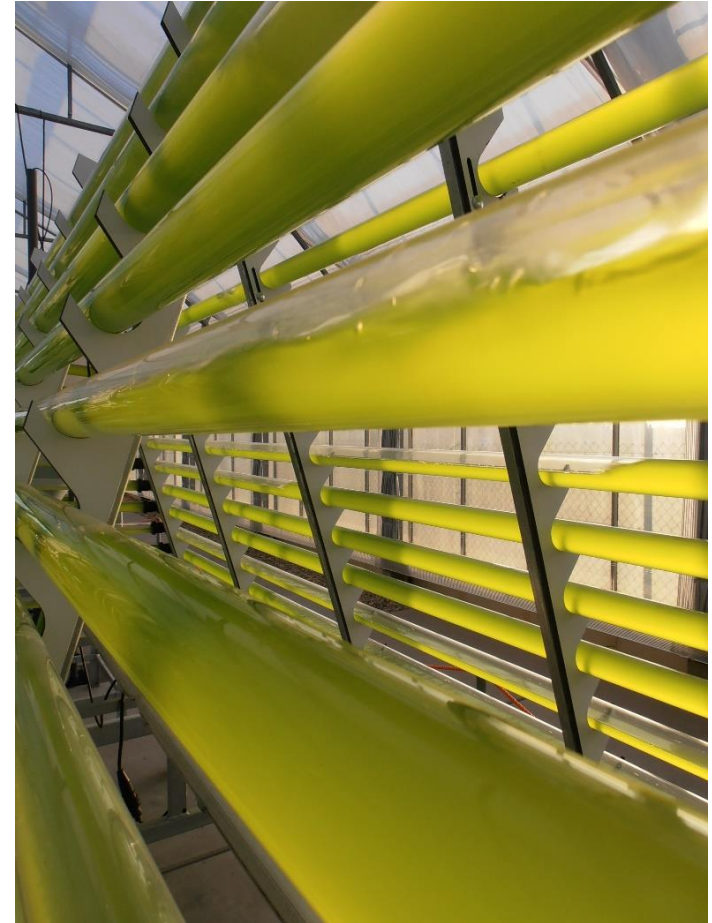
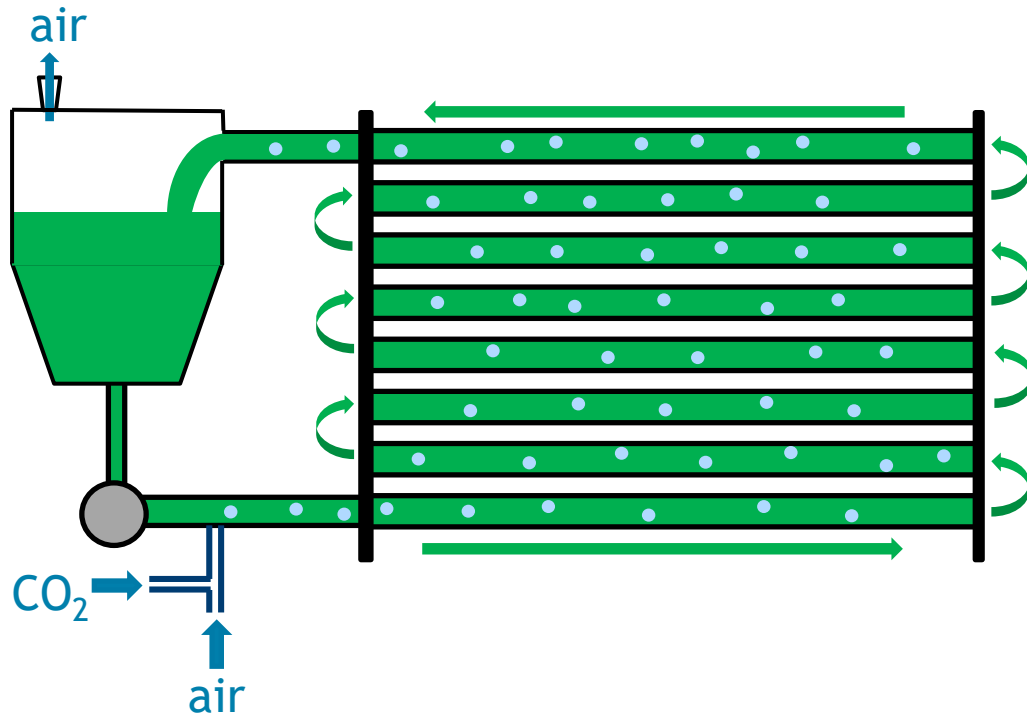
- High control
- High yield
- High quality

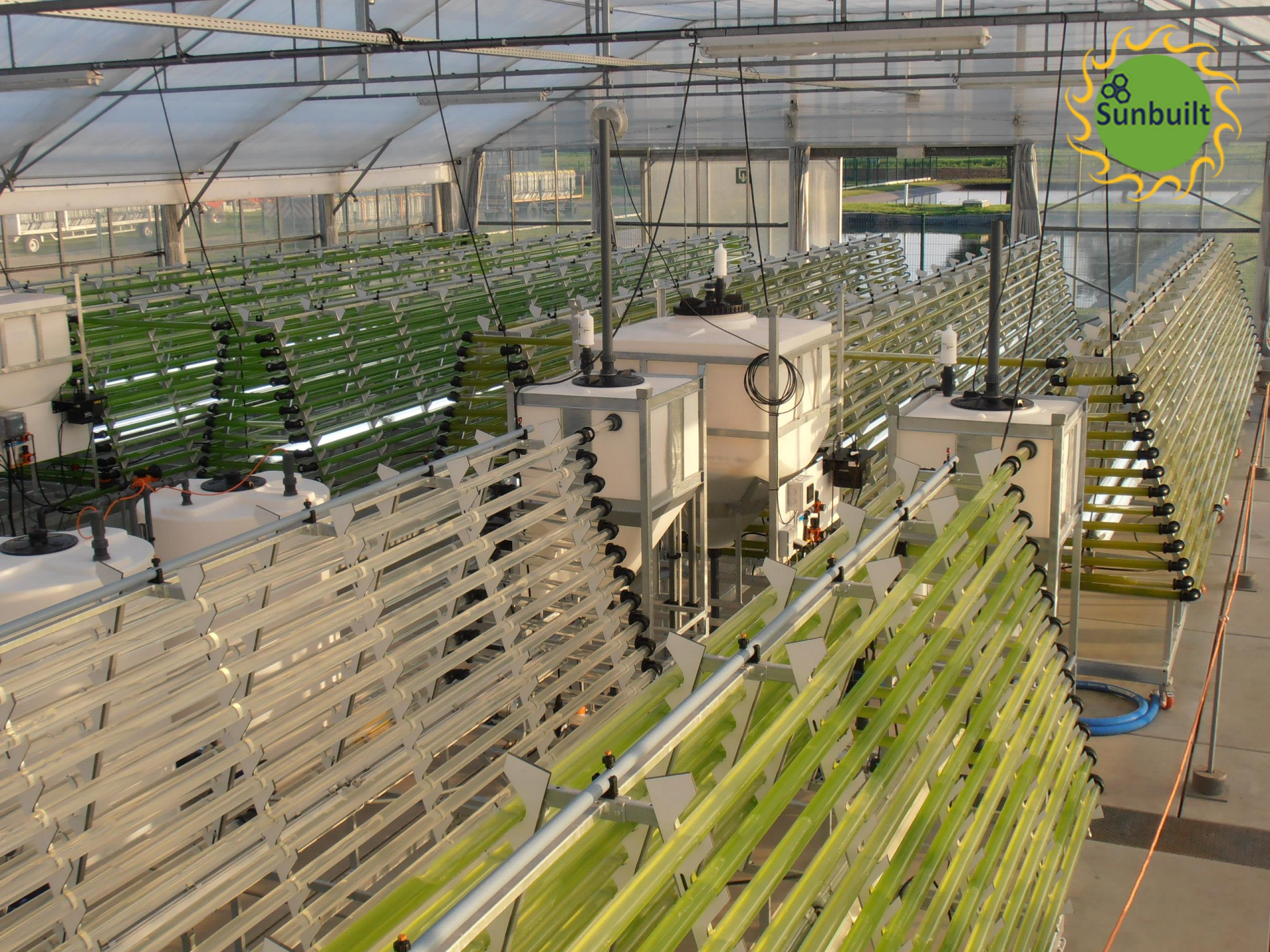
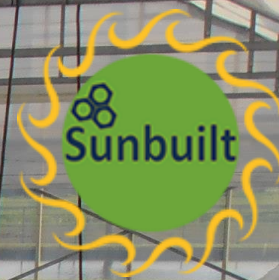


Con's

- High investment cost
- High engineering skills

CLOSED TUBULAR PHOTOBIOREACTORS @TM







PBRs were designed as 'christmas trees' and installed in a greenhouse with as much as possible standard horticultural equipment

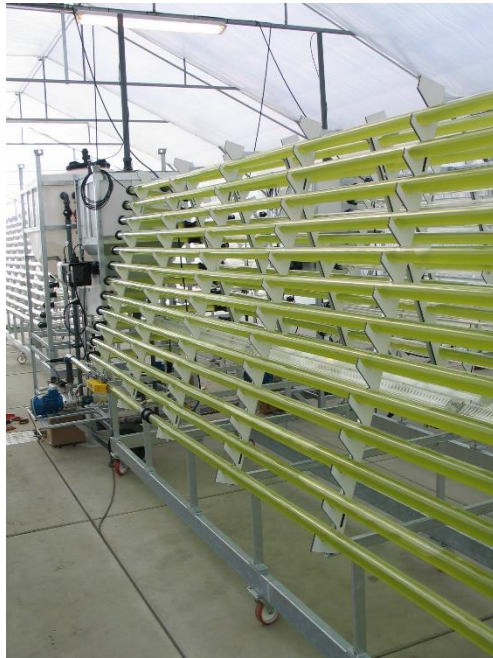
- Modular reactors: 2x 300L + 2x 1500L
- Automated climate control and continuous logging climate and growth parameters
- Harvesting unit comprizing centrifuge, storage tanks and freeze drying installation



CLIMATE CONTROL & AUTOMATISATION



NUTRIENTS



0.2 µm filtration



NUTRIENTS & CLIMATE: LAB RESEARCH

- Optimization of growth conditions
- > ten different microalgae strains



NUTRIENTS & CLIMATE: LAB RESEARCH

- Optimization of growth conditions
- > ten different microalgae strains
 - Fertilizers
 - Light
 - Temperature
 - pH
 - CO₂





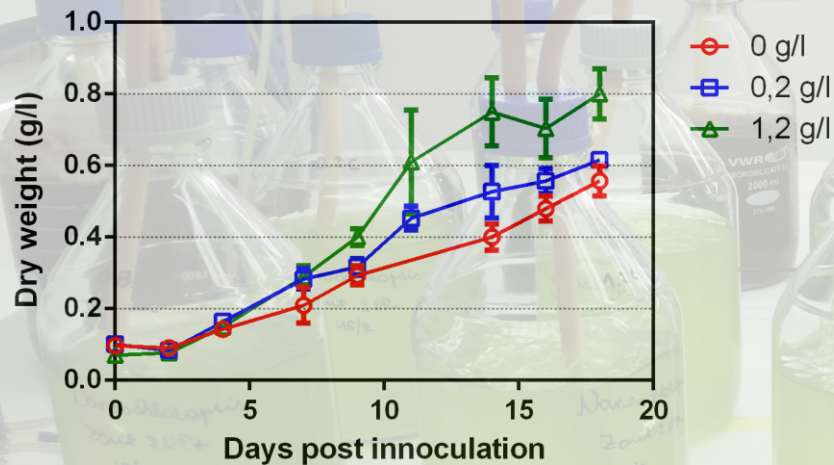
Project EnOp
- Improving our lives -

Lab scale experiment

- Volume of up to 1.5L in bottles
- Different $[\text{NaHCO}_3]$ as source of carbon dioxide
- Microalgae used here:
Nannochloropsis gaditana

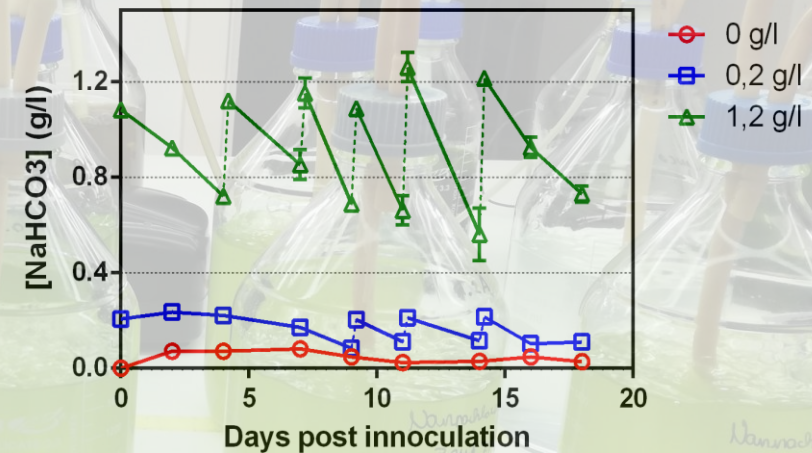
Growth

Nannochloropsis gaditana



Removal of bicarbonate

Nannochloropsis gaditana



- Productivity from 0.02 to 0.15g/L/day
- Maximum rate of carbonate removal is 0.13g/L/day in equivalents CO₂
- Total NaHCO₃ removed from the medium was 3.8g for 1.1g of biomass = 1.8g CO₂ per gram biomass of *Nannochloropsis*

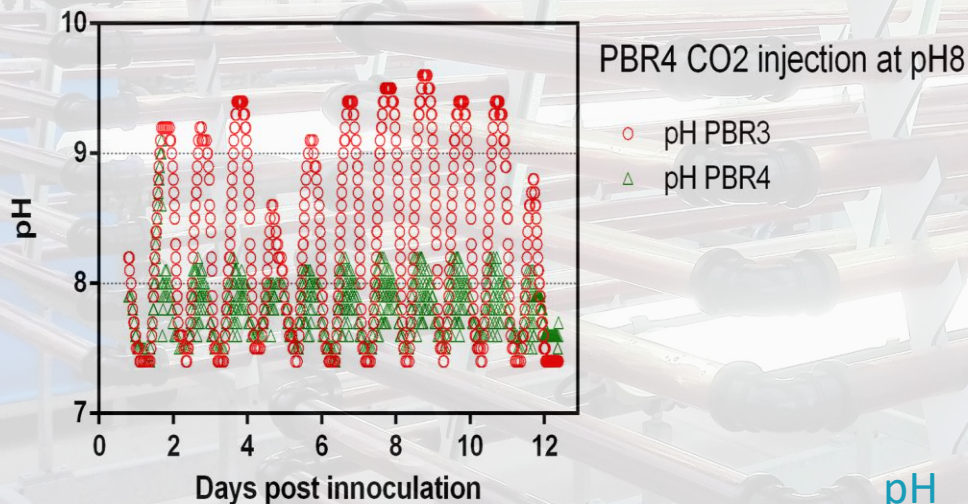
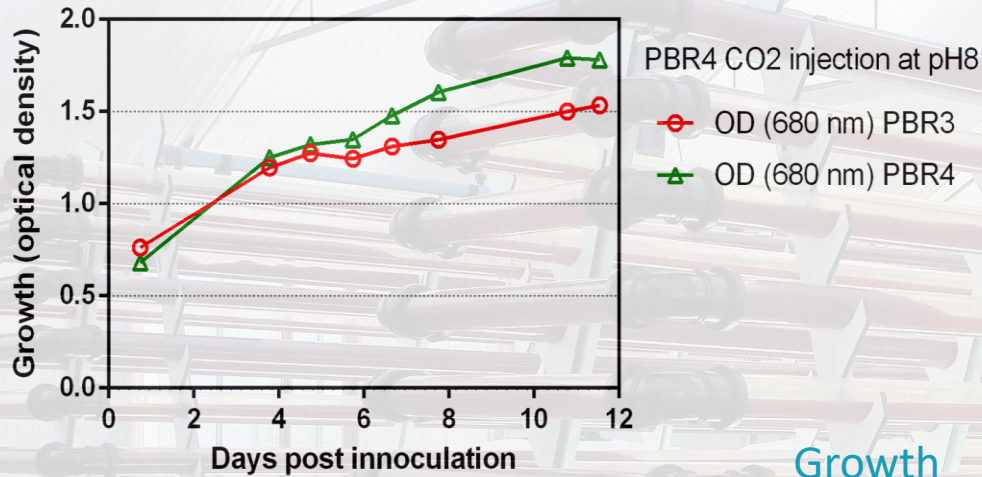


Project EnOp
- Improving our lives -

Pilot scale experiment

- Volume of 300L
- CO₂ injection coupled to pH control
- Microalgae used here:
Porphyridium purpureum

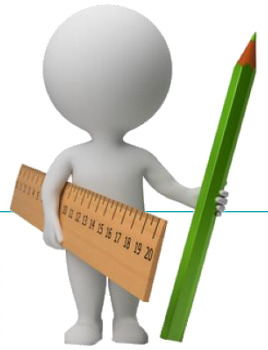
Porphyridium purpureum



- Growth rate accelerates when CO₂ is injected in the system
- Total injection of 2.1kg of CO₂ in PBR4 over 12 days
- An average of 0.6 g/L/day was injected



MONITORING



Logging

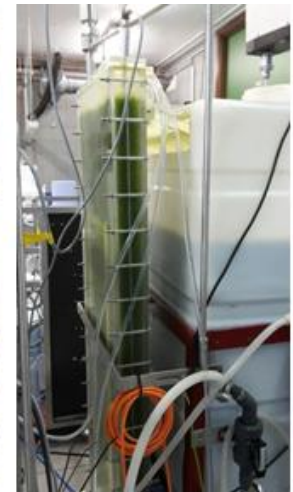
- Temperature
- Light
- pH
- CO₂
- DO
- Turbidity
- Flow
- Color



Sample taking

HARVEST

- Semi-batch
 - Centrifugation
 - Membrane based
 - Flocculation
- Turbidostate
 - Automated based on turbidity measure
- Water and nutrient recycling



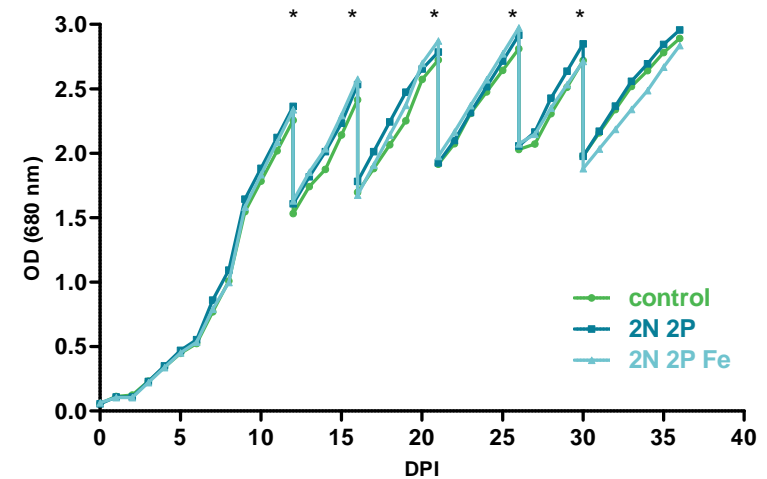
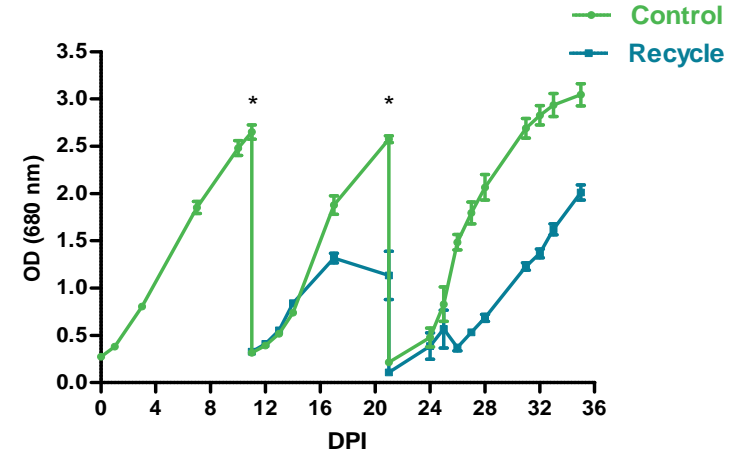
MEDIUM RECYCLING

- Finding optimal recycle regime

Lab



Greenhouse



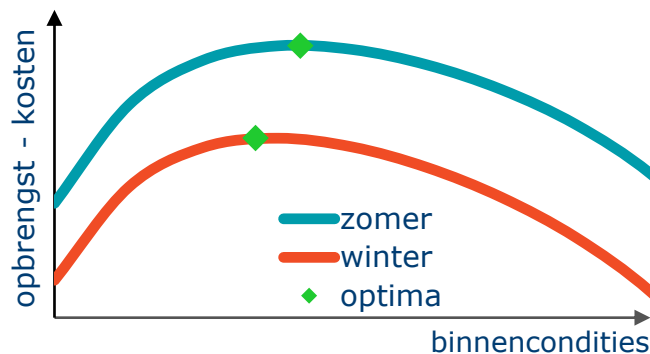
- Energetic optimisation of algae production in greenhouse

Monitoring and simulation
of energy use

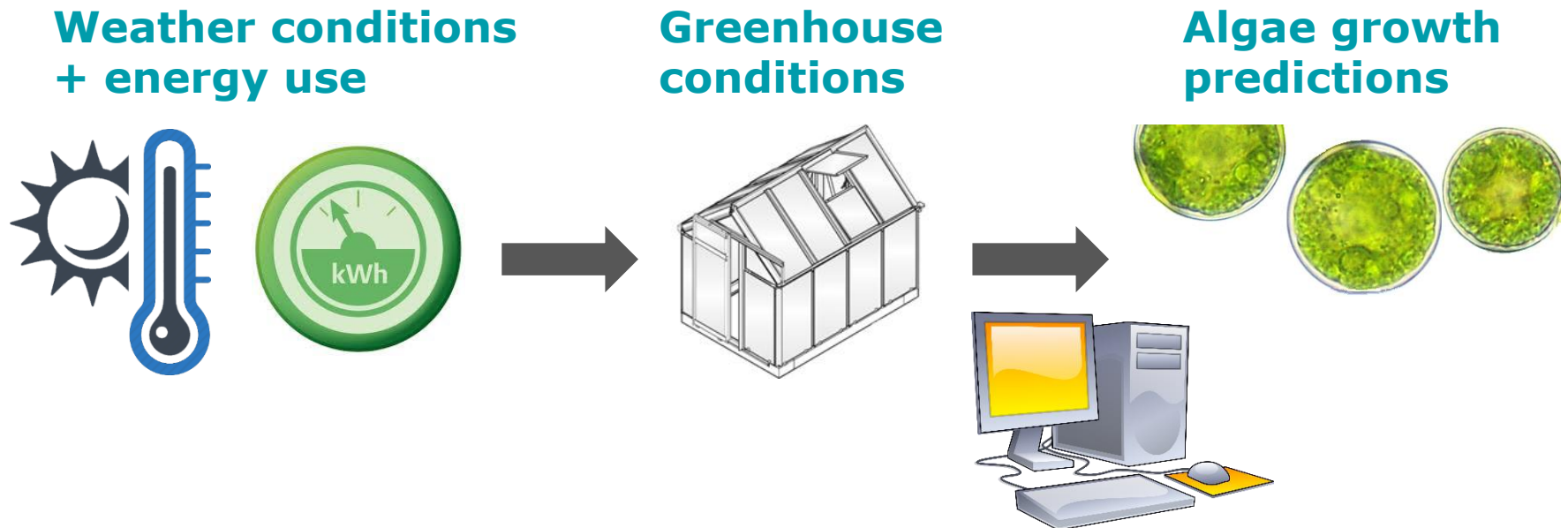
Measuring algae growth
i.f.o. environmental conditions



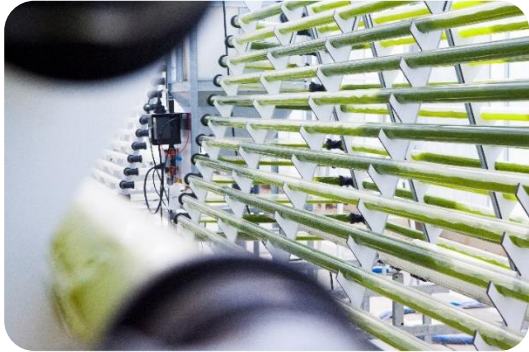
Optimal greenhouse conditions



- Make prediction on algae growth and profit in function of input parameters and energy use



THANK YOU FOR YOUR ATTENTION



Sabine
Van Miert

Rut
Vleugels

Ann
Wuyts

Joris
Doumen

Jornt
Spit

Jan
Creyelman

